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	Dec. 5th, 2011	TTC1112019	46

A. Inspection information

Inspection order No.	11024
Report No.	TTC1112019
Description of the goods	Din gate valves and globe valve
Factory Name:	
Inspection place	Wenzhou city, China
Inspection period:	November 30th, December 4th, 2011
Report to be sent to:	
The factory's cooperation	Good

B. Nature of inspection

1. Quantity checking
2. Material checking
3. Traceability checking
4. Dimensions checking
5. Visual checking
6. Packing checking
7. Pressure test checking
8. Coating checking
9. Documents checking

C. Inspection summary

	Passed	Failed	Pending	N.A.	Remarks
1. Quantity	√				
2. Material				√	Certificate haven't been ready.
3. Traceability			√		See remark1
4. Visual			√		Remark1
5. Dimensional			√		Remark2
6. Packing				√	Haven't been packed.
7. Pressure test	√				
8. Coating			√		Remark3
9. Documents				√	The packing list haven't been ready

Remarks:

1. Visual check for DN80PN40 globe valve:

Casting defect, see photo 23,31

Painting on flange face, see photo 30

Welding slag, see photo 32

Dent mark, see photo 33

Scratch mark, see photo 34

for DN250PN16 gate valve:

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<p>redundant heat code on bonnet, see photo 63</p> <p>for DN100PN16 gate valve:</p> <p>marking unclear, see photo 81</p> <p>burr, see photo 85</p> <p>dent mark, see photo 86,94</p> <p>painting defect, see photo 95</p> <p>casting defect, see photo 100,101</p> <p>for DN200PN16 gate valve:</p> <p>dent mark, see photo 150,156</p> <p>poor machined on flange face, see photo 157</p> <p>for DN200PN16 gate valve (flange PN6):</p> <p>dent mark, see photo 167,172</p> <p>2. The dimension of Raised face height and Flange thickness are out of tolerance, see Table D3&D4.</p> <p>3.The final painting for DN80PN40 globe valves have been finished, and the primer painting for the rest of the valves have been finished.</p>
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D. Inspection process

D1. Quantity checking

Quantity							Unit: pcs		
Item	Type	Order Qty	Serial No.	Quantity Breakdown			Sample Size		
				Packed	Unpacked	Unfinished	Dimension check	Visual check	Pressure test
1	DN250PN16 gate valve	1	1111601		1		1	1	1
2	DN100PN16 gate valve	30	1111602-1111631		30		3	15	3
3	DN200PN16 gate valve	10	1111632-1111641		10		2	6	2
4	DN80PN40 globe valve	10	1111644-1111653		10		3	6	2
5	DN200PN16 gate valve (flange PN6)	1	1111642		1		1	1	1
6	DN300PN16 gate valve (flange PN6)	1	1111643		1		1	1	1
Total:		53			53		11	30	10

D2. Material checking

The certificate haven't been ready for the inspection.

D3&D4. The dimensional checking and heat code record

Unit (mm)






If the dimension is out of the tolerance we will mark it in red.

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Item	Specification		Face to face	Diameter of bolt circle	Flange thickness	Bolt hole	Raised face height	Heat codes		
								body	bonnet	disc
1	DN250 PN16 gate valve	Standard	450 ± 3.0	355 ± 1.0	26 ^{+4.0} _{-1.5}	12- Φ 26	3 ⁰ ₋₂			
		1111601	449.6	355.4/354.3	31.7/32.1	12- Φ 26.2	2.7/2.7	5551	6851	8810
2	DN100 PN16 gate valve	Standard	190 ± 2.0	180 ± 1.0	20 ^{+4.0} _{-1.5}	8- Φ 18	3 ⁰ ₋₂			
		1111606	189.9	180.1/180.4	20.1/21.7	8- Φ 18.0	2.5/2.7	8404	8693	8459
		1111610	191.0	180.1/179.9	20.8/21.6	8- Φ 18.0	2.6/3.1	8573	8693	8465
		1111611	189.3	179.8/180.1	20.2/21.9	8- Φ 18.1	2.6/2.6	8573	8572	8473
3	DN200 PN16 gate valve	Standard	230 ± 2.0	295 ± 1.0	24 ^{+4.0} _{-1.5}	12- Φ 22	3 ⁰ ₋₂			
		1111632	230.0	294.7/294.9	25.7/24.3	12- Φ 22.4	3.0/2.5	5070	5068	8335
		1111633	230.5	295.1/295.2	26.4/26.9	12- Φ 22.2	2.5/2.8	8312	5068	5368
4	DN80 PN40 globe valve	Standard	310 ± 3.0	160 ± 1.0	24 ^{+4.0} _{-1.5}	8- Φ 18	3 ⁰ ₋₂			
		1111653	310.2	159.9/159.8	25.2/24.8	8- Φ 18.1	2.6/2.2	6862	8048	—
		1111652	310.3	160.2/160.1	24.9/24.9	8- Φ 18.2	2.2/2.4	6868	8036	—
		1111648	309.4	160.1/160.2	24.9/25.6	8- Φ 18.1	2.0/2.2	6862	8088	—
5	DN200 PN16 gate valve (PN6)	Standard	230 ± 2.0	280 ± 1.0	20 ^{+4.0} _{-1.5}	8- Φ 18	3 ⁰ ₋₂			
		1111642	230.6	279.8/280.3	21.4/20.6	8- Φ 18.0	3.1/2.8	H235	5068	H235
6	DN300 PN16 gate valve (PN6)	Standard	270 ± 3.0	395 ± 1.0	22 ^{+4.0} _{-1.5}	12- Φ 22	4 ⁰ ₋₃			
		1111643	270.6	395.5/395.8	23.1/22.6	12- Φ 22.0	2.8/2.6	H235	H235	H235

D5. Photos for visual checking

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<div>Photo 1</div> 	<div>Photo 2</div> 
Valves in factory	Valves in factory
<div>Photo 3</div> 	<div>Photo 4</div> 
DN80PN40 globe valve	DN80PN40 globe valve
<div>Photo 5</div> 	<div>Photo 6</div> 
DN80PN40 globe valve	DN80PN40 globe valve




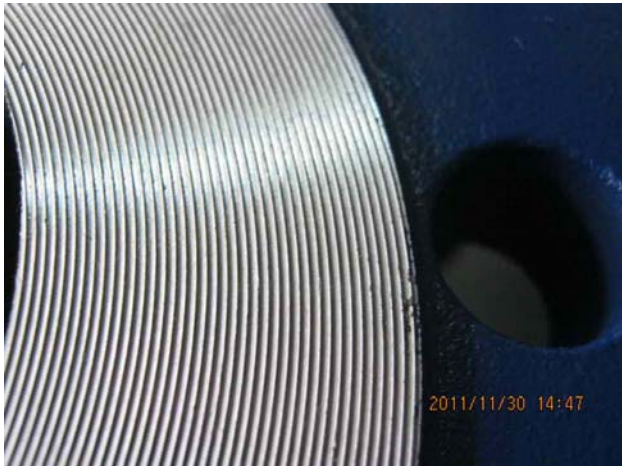


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<div>Photo 7</div>  <div>DN80PN40 globe valve</div>	<div>Photo 8</div>  <div>DN80PN40 globe valve</div>
<div>Photo 9</div>  <div>DN80PN40 globe valve</div>	<div>Photo 10</div>  <div>DN80PN40 globe valve</div>
<div>Photo 11</div>  <div>DN80PN40 globe valve</div>	<div>Photo 12</div>  <div>DN80PN40 globe valve</div>

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Photo 13	Photo 14
	
DN80PN40 globe valve	DN80PN40 globe valve
Photo 15	Photo 16
	
DN80PN40 globe valve	DN80PN40 globe valve
Photo 17	Photo 18
	
DN80PN40 globe valve	DN80PN40 globe valve




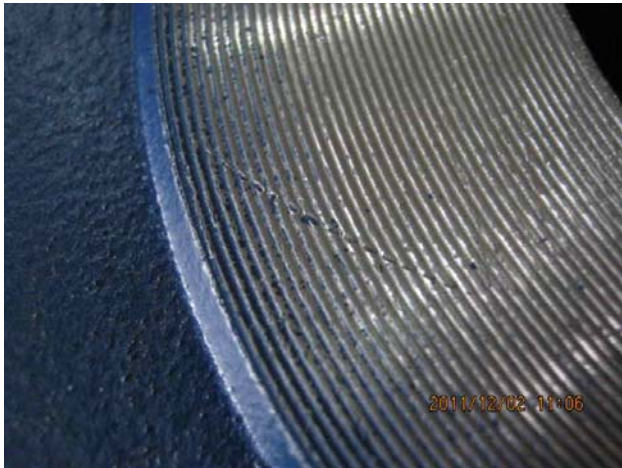


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<p>Photo 19</p>  <p>DN80PN40 globe valve</p>	<p>Photo 20</p>  <p>DN80PN40 globe valve</p>
<p>Photo 21</p>  <p>DN80PN40 globe valve</p>	<p>Photo 22</p>  <p>DN80PN40 globe valve</p>
<p>Photo 23</p>  <p>DN80PN40 globe valve, casting defect</p>	<p>Photo 24</p>  <p>DN80PN40 globe valve</p>

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<p>Photo 25</p>  <p>DN80PN40 globe valve</p>	<p>Photo 26</p>  <p>DN80PN40 globe valve</p>
<p>Photo 27</p>  <p>DN80PN40 globe valve</p>	<p>Photo 28</p>  <p>DN80PN40 globe valve</p>
<p>Photo 29</p>  <p>DN80PN40 globe valve</p>	<p>Photo 30</p>  <p>DN80PN40 globe valve, painting on flange</p>

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Photo 31	Photo 32
	
DN80PN40 globe valve, casting defect on handwheel	DN80PN40 globe valve, welding slag
Photo 33	Photo 34
	
DN80PN40 globe valve, dent mark	DN80PN40 globe valve, scratch mark
Photo 35	Photo 36
	
DN250PN16 gate valve	DN250PN16 gate valve







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<p>Photo 37</p> 	<p>Photo 38</p> 
DN250PN16 gate valve	DN250PN16 gate valve
<p>Photo 39</p> 	<p>Photo 40</p> 
DN250PN16 gate valve	DN250PN16 gate valve
<p>Photo 41</p> 	<p>Photo 42</p> 
DN250PN16 gate valve	DN250PN16 gate valve

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<p>Photo 43</p> 	<p>Photo 44</p> 
DN250PN16 gate valve	DN250PN16 gate valve
<p>Photo 45</p> 	<p>Photo 46</p> 
DN250PN16 gate valve	DN250PN16 gate valve
<p>Photo 47</p> 	<p>Photo 48</p> 
DN250PN16 gate valve	DN250PN16 gate valve







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Photo 49	Photo 50
	
DN250PN16 gate valve	DN250PN16 gate valve
Photo 51	Photo 52
	
DN250PN16 gate valve	DN250PN16 gate valve
Photo 53	Photo 54
	
DN250PN16 gate valve	DN250PN16 gate valve

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<p>Photo 55</p> 	<p>Photo 56</p> 
<p>DN250PN16 gate valve</p> <p>Photo 57</p> 	<p>DN250PN16 gate valve</p> <p>Photo 58</p> 
<p>DN250PN16 gate valve</p> <p>Photo 59</p> 	<p>DN250PN16 gate valve</p> <p>Photo 60</p> 
<p>DN250PN16 gate valve</p>	<p>DN250PN16 gate valve</p>







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<p>Photo 61</p> 	<p>Photo 62</p> 
DN250PN16 gate valve	DN250PN16 gate valve
<p>Photo 63</p> 	<p>Photo 64</p> 
DN250PN16 gate valve, redundant heat code on bonnet	DN250PN16 gate valve
<p>Photo 65</p> 	<p>Photo 66</p> 
DN250PN16 gate valve	DN250PN16 gate valve







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Photo 67	Photo 68
	
DN250PN16 gate valve	DN250PN16 gate valve, serial number
Photo 69	Photo 70
	
DN100PN16 gate valve	DN100PN16 gate valve
Photo 71	Photo 72
	
DN100PN16 gate valve	DN100PN16 gate valve




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Photo 73	Photo 74
	
DN100PN16 gate valve	DN100PN16 gate valve, serial number
Photo 75	Photo 76
	
DN100PN16 gate valve	DN100PN16 gate valve
Photo 77	Photo 78
	
DN100PN16 gate valve	DN100PN16 gate valve







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<p>Photo 79</p>  <p>2011/12/04 16:12</p>	<p>Photo 80</p>  <p>2011/12/04 16:12</p>
DN100PN16 gate valve	DN100PN16 gate valve
<p>Photo 81</p>  <p>2011/12/04 16:13</p>	<p>Photo 82</p>  <p>2011/12/04 16:13</p>
DN100PN16 gate valve, marking unclear	DN100PN16 gate valve
<p>Photo 83</p>  <p>2011/12/04 16:13</p>	<p>Photo 84</p>  <p>2011/12/04 16:13</p>
DN100PN16 gate valve	DN100PN16 gate valve

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Photo 85	Photo 86
	
DN100PN16 gate valve, burr	DN100PN16 gate valve, dent mark
Photo 87	Photo 88
	
DN100PN16 gate valve	DN100PN16 gate valve
Photo 89	Photo 90
	
DN100PN16 gate valve	DN100PN16 gate valve


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Photo 91	Photo 92
	
DN100PN16 gate valve	DN100PN16 gate valve
Photo 93	Photo 94
	
DN100PN16 gate valve	DN100PN16 gate valve, dent mark
Photo 95	Photo 96
	
DN100PN16 gate valve, painting defect	DN100PN16 gate valve

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<p>Photo 97</p> 	<p>Photo 98</p> 
DN100PN16 gate valve	DN100PN16 gate valve
Photo 99	Photo 100
	
DN100PN16 gate valve	DN100PN16 gate valve, casting defect
Photo 101	Photo 102
	
DN100PN16 gate valve, casting defect	DN300PN16 gate valve (flange PN6)







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Photo 103	Photo 104
	
DN300PN16 gate valve (flange PN6)	DN300PN16 gate valve (flange PN6)
Photo 105	Photo 106
	
DN300PN16 gate valve (flange PN6)	DN300PN16 gate valve (flange PN6)
Photo 107	Photo 108
	
DN300PN16 gate valve (flange PN6)	DN300PN16 gate valve (flange PN6)


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Photo 109	Photo 110
	
DN300PN16 gate valve (flange PN6)	DN300PN16 gate valve (flange PN6)
Photo 111	Photo 112
	
DN300PN16 gate valve (flange PN6)	DN300PN16 gate valve (flange PN6)
Photo 113	Photo 114
	
DN300PN16 gate valve (flange PN6)	DN300PN16 gate valve (flange PN6)







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Photo 115	Photo 116
	
DN300PN16 gate valve (flange PN6)	DN300PN16 gate valve (flange PN6)
Photo 117	Photo 118
	
DN300PN16 gate valve (flange PN6)	DN300PN16 gate valve (flange PN6)
Photo 119	Photo 120
	
DN300PN16 gate valve (flange PN6)	DN300PN16 gate valve (flange PN6)

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Photo 121	Photo 122
	
DN300PN16 gate valve (flange PN6)	DN300PN16 gate valve (flange PN6)
Photo 123	Photo 124
	
DN300PN16 gate valve (flange PN6)	DN300PN16 gate valve (flange PN6)
Photo 125	Photo 126
	
DN300PN16 gate valve (flange PN6)	DN300PN16 gate valve (flange PN6)





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Photo 127	Photo 128
	
DN300PN16 gate valve (flange PN6)	DN300PN16 gate valve (flange PN6)
Photo 129	Photo 130
	
DN300PN16 gate valve (flange PN6)	DN300PN16 gate valve (flange PN6)
Photo 131	Photo 132
	
DN200PN16 gate valve	DN200PN16 gate valve

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Photo 133	Photo 134
	
DN200PN16 gate valve	DN200PN16 gate valve
Photo 135	Photo 136
	
DN200PN16 gate valve	DN200PN16 gate valve
Photo 137	Photo 138
	
DN200PN16 gate valve	DN200PN16 gate valve







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Photo 139	Photo 140
	
DN200PN16 gate valve	DN200PN16 gate valve
Photo 141	Photo 142
	
DN200PN16 gate valve	DN200PN16 gate valve
Photo 143	Photo 144
	
DN200PN16 gate valve	DN200PN16 gate valve

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<div>Photo 145</div> <div>  </div> <div>DN200PN16 gate valve</div>	<div>Photo 146</div> <div>  </div> <div>DN200PN16 gate valve</div>
<div>Photo 147</div> <div>  </div> <div>DN200PN16 gate valve</div>	<div>Photo 148</div> <div>  </div> <div>DN200PN16 gate valve</div>
<div>Photo 149</div> <div>  </div> <div>DN200PN16 gate valve</div>	<div>Photo 150</div> <div>  </div> <div>DN200PN16 gate valve, dent mark</div>

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Photo 151	Photo 152
	
DN200PN16 gate valve	DN200PN16 gate valve
Photo 153	Photo 154
	
DN200PN16 gate valve	DN200PN16 gate valve
Photo 155	Photo 156
	
DN200PN16 gate valve	DN200PN16 gate valve, dent mark

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Photo 157	Photo 158
	
DN200PN16 gate valve, poor machined on flange face	DN200PN16 gate valve (flange PN6)
Photo 159	Photo 160
	
DN200PN16 gate valve (flange PN6)	DN200PN16 gate valve (flange PN6)
Photo 161	Photo 162
	
DN200PN16 gate valve (flange PN6)	DN200PN16 gate valve (flange PN6)

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Photo 163	Photo 164
	
DN200PN16 gate valve (flange PN6)	DN200PN16 gate valve (flange PN6)
Photo 165	Photo 166
	
DN200PN16 gate valve (flange PN6)	DN200PN16 gate valve (flange PN6)
Photo 167	Photo 168
	
DN200PN16 gate valve (flange PN6), dent mark	DN200PN16 gate valve (flange PN6)

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Photo 169	Photo 170
	
DN200PN16 gate valve (flange PN6)	DN200PN16 gate valve (flange PN6)
Photo 171	Photo 172
	
DN200PN16 gate valve (flange PN6)	DN200PN16 gate valve (flange PN6)
Photo 173	Photo 174
	N/A
DN200PN16 gate valve (flange PN6), dent mark	N/A

D6. Pressure test checking

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Item	Specification	Qty/ pcs	Serial No.	Pressure test (remark1,2)						Result	Remark
				Shell test	Back seal test	Hydraulic seal test		Air seal test			
						left	right	left	right		
1	DN250PN16 gate valve	1	1111601	✓	✓	✓	✓	✓	✓	Pass	
2	DN100PN16 gate valve	3	1111603	✓	✓	✓	✓	✓	✓	Pass	
			1111610	✓	✓	✓	✓	✓	✓	Pass	
			1111611	✓	✓	✓	✓	✓	✓	Pass	
3	DN200PN16 gate valve	2	1111632	✓	✓	✓	✓	✓	✓	Pass	
			1111633	✓	✓	✓	✓	✓	✓	Pass	
4	DN80PN40 globe valve	2	1111651	✓	✓	✓		✓		Pass	
			1111644	✓	✓	✓		✓		Pass	
5	DN200PN16 gate valve (flange PN6)	1	1111642	✓	✓	✓	✓	✓	✓	Pass	
6	DN300PN16 gate valve (flange PN6)	1	1111643	✓	✓	✓	✓	✓	✓	Pass	

Remark:

- Test pressure: Shell test: Test pressure ≥ 1.5 times the nominal pressure
Back seal test: Test pressure ≥ 1.1 times the nominal pressure
Hydraulic seal test: Test pressure ≥ 1.1 times the nominal pressure
Air seal test: Test pressure ≥ 6 bar.
- Duration of required test pressure : according with the valves' specification

Photo 175	Photo 176
	
DN80PN40 globe valve shell test	Shell test pressure for PN40 valves

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<div>Photo 177</div> <div>  </div>	<div>Photo 178</div> <div>  </div>
Shell test pressure for PN40 valves	DN80PN40 globe valve shell test
<div>Photo 179</div> <div>  </div>	<div>Photo 180</div> <div>  </div>
DN80PN40 globe valve shell test	DN80PN40 globe valve shell test
<div>Photo 181</div> <div>  </div>	<div>Photo 182</div> <div>  </div>
DN80PN40 globe valve shell test	DN80PN40 globe valve shell test

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Photo 183		Photo 184		
				
DN80PN40 globe valve shell test		DN80PN40 globe valve shell test		
Photo 185		Photo 186		
				
DN80PN40 globe valve shell test		DN80PN40 globe valve shell test		
Photo 187		Photo 188		
				
DN80PN40 globe valve back seal test		Back seal test pressure for PN40 valves		


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<p>Photo 189</p> 	<p>Photo 190</p> 
Back seal test pressure for PN40 valves	DN80PN40 globe valve back seal test
<p>Photo 191</p> 	<p>Photo 192</p> 
DN80PN40 globe valve back seal test	DN80PN40 globe valve back seal test
<p>Photo 193</p> 	<p>Photo 194</p> 
DN80PN40 globe valve back seal test	DN80PN40 globe valve hydraulic seal test






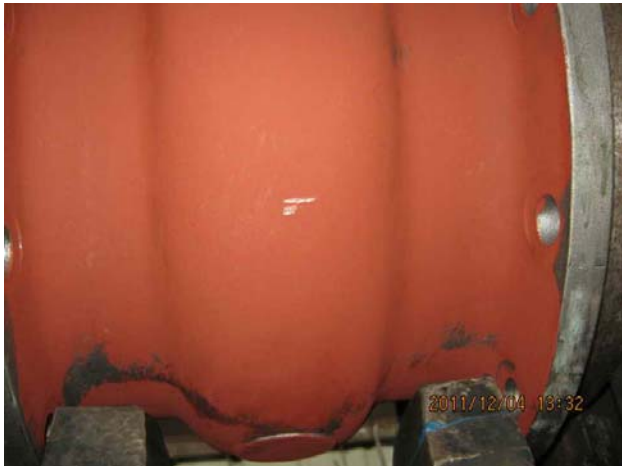
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<p>Photo 195</p> 	<p>Photo 196</p> 
Hydraulic seal test pressure for PN40 valves	Hydraulic seal test pressure for PN40 valves
<p>Photo 197</p> 	<p>Photo 198</p> 
DN80PN40 globe valve hydraulic seal test	DN80PN40 globe valve hydraulic seal test
<p>Photo 199</p> 	<p>Photo 200</p> 
DN80PN40 globe valve air seal test	Air seal test pressure for PN40 valves

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<p>Photo 201</p>  <p>2011/11/30 15:11</p>	<p>Photo 202</p>  <p>2011/11/30 15:18</p>
<p>DN80PN40 globe valve air seal test</p> <p>Photo 203</p>	<p>DN80PN40 globe valve 1111644 pressure test</p> <p>Photo 204</p>
 <p>2011/12/04 13:31</p>	 <p>2011/12/04 10:27</p>
<p>DN300PN16 gate valve shell test</p> <p>Photo 205</p>	<p>Shell test pressure for PN16 valves</p> <p>Photo 206</p>
 <p>2011/12/04 10:28</p>	 <p>2011/12/04 13:31</p>
<p>Shell test pressure for PN16 valves</p>	<p>DN300PN16 gate valve shell test</p>

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<p>Photo 207</p> 	<p>Photo 208</p> 
DN300PN16 gate valve shell test	DN300PN16 gate valve shell test
<p>Photo 209</p> 	<p>Photo 210</p> 
DN300PN16 gate valve shell test	DN300PN16 gate valve shell test
<p>Photo 211</p> 	<p>Photo 212</p> 
DN300PN16 gate valve shell test	DN300PN16 gate valve shell test

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Photo 213		Photo 214		
				
DN300PN16 gate valve shell test		DN300PN16 gate valve shell test		
Photo 215		Photo 216		
				
DN300PN16 gate valve shell test		DN300PN16 gate valve shell test		
Photo 217		Photo 218		
				
DN300PN16 gate valve shell test		DN300PN16 gate valve back seal test		

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<p>Photo 219</p>  <p>2011/12/04 10:19</p>	<p>Photo 220</p>  <p>2011/12/04 10:20</p>
Back seal test pressure for PN16 valves	Back seal test pressure for PN16 valves
<p>Photo 221</p>  <p>2011/12/04 13:24</p>	<p>Photo 222</p>  <p>2011/12/04 13:24</p>
DN300PN16 gate valve back seal test	DN300PN16 gate valve back seal test
<p>Photo 223</p>  <p>2011/12/04 13:24</p>	<p>Photo 224</p>  <p>2011/12/04 13:25</p>
DN300PN16 gate valve back seal test	DN300PN16 gate valve back seal test

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<p>Photo 225</p>  <p>2011/12/04 13:40</p>	<p>Photo 226</p>  <p>2011/12/04 10:37</p>
<p>DN300PN16 gate valve hydraulic seal test, left</p> <p>Photo 227</p>	<p>Hydraulic seal test pressure for PN16 valves</p> <p>Photo 228</p>
 <p>2011/12/04 10:38</p>	 <p>2011/12/04 13:40</p>
<p>Hydraulic seal test pressure for PN16 valves</p> <p>Photo 229</p>	<p>DN300PN16 gate valve hydraulic seal test, left</p> <p>Photo 230</p>
 <p>2011/12/04 13:40</p>	 <p>2011/12/04 13:40</p>
<p>DN300PN16 gate valve hydraulic seal test, left</p>	<p>DN300PN16 gate valve hydraulic seal test, right</p>

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Photo 231	Photo 232
	
DN300PN16 gate valve hydraulic seal test, right	DN300PN16 gate valve air seal test, right
Photo 233	Photo 234
	
Air seal test pressure	DN300PN16 gate valve air seal test, right
Photo 235	Photo 236
	
DN300PN16 gate valve air seal test, right	DN300PN16 gate valve air seal test, left


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<p>Photo 237</p>  <p>2011/12/04 13:57</p>	<p>Photo 238</p>  <p>2011/12/04 11:20</p>
<p>DN300PN16 gate valve air seal test, left</p> <p>Photo 239</p>	<p>DN250PN16 gate valve 1111601 pressure test</p> <p>Photo 240</p>
 <p>2011/12/04 11:20</p>	 <p>2011/12/04 10:18</p>
<p>DN250PN16 gate valve 1111601 pressure test</p> <p>Photo 241</p>	<p>DN100PN16 gate valve 1111603 pressure test</p> <p>Photo 242</p>
 <p>2011/12/04 10:26</p>	 <p>2011/12/04 10:49</p>
<p>DN100PN16 gate valve 1111603 pressure test</p>	<p>DN100PN16 gate valve 1111610 pressure test</p>

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<p>Photo 243</p>  <p>DN100PN16 gate valve 1111611 pressure test</p> <p>Photo 245</p>	<p>Photo 244</p>  <p>DN200PN16 gate valve 1111633 pressure test</p> <p>Photo 246</p>
 <p>DN200PN16 gate valve 1111633 pressure test</p> <p>Photo 247</p>	 <p>DN200PN16 gate valve 1111633 pressure test</p> <p>Photo 248</p>
 <p>DN200PN16 gate valve 1111632 pressure test</p>	 <p>DN200PN16 gate valve (flange PN6) 1111642 pressure test</p>

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Photo 249	Photo 250
	N/A
DN200PN16 gate valve (flange PN6) 1111642 pressure test	N/A

E. Factory promises

The main problem	The factory promise
1. dimension out of tolerance	No promise
2. casting defect	Will be improved
3. scratch mark	Will be improved
4. painting defect	Will be improved
5. welding slag	Will be improved
6. dent mark	Will be improved
7. redundant heat code on bonnet	Will be improved
8. marking unclear	Will be improved
9. burr	Will be improved
10. poor machined on flange face	Will rework on it

THIS REPORT ONLY REFLECTED OUR ACTUAL FINDINGS. THE INSPECTION WAS DONE TO THE BEST OF OUR KNOWLEDGE AND ABILITY AND WITH DUE CARE. THE FINDINGS ARE VALID AS FOR TIME AND PLACE OF INSPECTION. THE CUSTOMER HAS THE FINAL DECISION TO REJECT OR APPROVE.